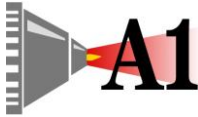


A1 METALLISING SERVICES PTY LTD



ABN 31 891 913 828
23-25 Henderson Street
Turrella, N.S.W. 2205

EQUIPMENT / MACHINERY - MAXIMUM CAPACITIES

Vertical Milling Machines – Quantity 1

Height	406mm
Depth	406mm
Travel	712mm

Lathes – Quantity 17

Swing over bed	1700mm
Swing over saddle	1300mm
Distance between centres	8000mm

Cylindrical Grinders – Quantity 4

Swing over bed	800mm
Distance between centres	3000mm

Internal Grinders – Quantity 4

Maximum internal diameter	1015mm
Minimum internal diameter	20mm
Maximum internal length	1830mm

Surface Grinder – Quantity 1

Length of table travel	710mm
Vertical travel	305mm

Rotary Grinders – Quantity 2

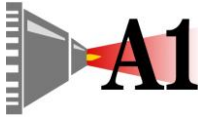
Maximum diameter	900mm
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Web: www.aonemetal.com.au
Email: sales@aonemetal.com.au

Tel: (02) 9599-4111
Fax: (02) 9597-4805



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Horizontal Borer– Quantity 1

Maximum centre height	1600mm
Cross travel	3100mm
Longitudinal travel	1600mm
Table loading	10,000kg

Thermal Spray Processes

Electric Twin Arc Wire Systems
Combustion Flame Spray Wire Systems
Combustion Flame Spray Powder Systems
High Velocity Oxygen Fuel Systems (HVOF)
Rokide Ceramic Rod System
HIPO JET LVOF System

Welding Processes

Submerged Arc Welding
Automatic MIG Welding
Manual MIG Welding
TIG Welding
Manual Arc Welding
Specialising in Cast Iron Welding
Plasma Transferred Arc

Handling Capacity

Overhead Cranes	10,000kg
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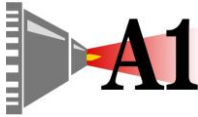
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LATHE CAPACITIES

A1 I.D. No.	MACHINE	Maximum Length	Swing Over Bed	Swing Over Saddle	Chuck Diameter
L9	LATHE - RYAZAN (WORKSHOP)	800mm	375.6mm		300mm
L11	LATHE - RYAZAN (BAY 3 WEST)	3000mm	978mm	679.5mm	900mm
L12	LATHE - POTISJE (HVOF ROOM)	6000mm	1298.5mm	1000mm	1000mm
L13	LATHE - RYAZAN (GRINDING SECTION)	3000mm	698.5mm	381mm	400mm
L18	LATHE - RYAZAN (NEAR BLASTER)	3000mm	1381mm	1000mm	1000mm
L19	LATHE - KINGSTON (BAY 1 EAST)	2500mm	539.8mm	343mm	400mm
L21	LATHE - POTISJE (GRINDING SECTION)	1500mm	635mm	400mm	500mm
L24	LATHE - RYAZAN (BAY 2 EAST)	1500mm	756.6mm	368.3mm	500mm
L25	LATHE - GRAZIANO (GENERAL MACHINING)	900mm	375.6mm	219mm	300mm
L27	LATHE - YUNNAN (GENERAL MACHINING)	2000mm	679.5mm	441.3mm	400mm
L28	LATHE - RYAZAN (BAY 2 WEST)	3000mm	838mm	489mm	600mm
L29	LATHE - YUNNAN (BAY 4 EAST)	2000mm	679.5mm	441.3mm	500mm
L30	LATHE - YUNNAN (BAY 3 EAST)	2000mm	679.5mm	441.3mm	500mm
L31	LATHE - MICROWIELY (BAY 5 EAST)	N/A	1320.8mm	920.8mm	1250mm
L32	LATHE - RYAZAN (BIG LATHE)	8000mm	1700mm	1300mm	1250mm
L33	LATHE - RYAZAN (BAY 5 WEST)	3000mm	1200mm	900mm	1000mm
L34	LATHE - RYAZAN (BAY 1 WEST)	3000mm	920mm	670mm	800mm

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